



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5632-041
Job Sheet 198120-A



Part No: D5632-041

Job Qty: 6 pcs

Part Name: MID Wearplate, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/19/19

Job Tracking No:

Due Date: 8/23/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: D5632 REV:A9 IPP REV:A 18.05. NEW ISSUE DD VERF:JFS IPP REV:B 18.07.19 as per dwg rev.a8 DD
VERF:JFS IPP REV:C 18.10.30 AS PER DWG REV:A9 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
150	QC 5	6 pcs	8/23/19		0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
QC 5 - 61										
QC 5 - 81										
160	Large Fab - Welded Assy-2-B4B	6 pcs	8/23/19		0.00	1.20	Large Fab - 1 - B4B			EL
							Large Fab - 10 - B4B			
							Large Fab - 2 - B4B			
							Large Fab - 3 - B4B			
							Large Fab - 4 - B4B			
							Large Fab - 5 - B4B			
							Large Fab - 6 - B4B			
							Large Fab - 7 - B4B			
							Large Fab - 8 - B4B			
							Large Fab - 9 - B4B			
							Large Fab - 11 - B4B (Various)			

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Container No: S206656



Part: D5632-041

Job No: 198120-A

Serial No/Batch: S204318

Revision: A9

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/23/19

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170 QC 9	6 pcs	8/23/19	0.00 0.00	QC 9 - 10	
				QC 9 - 18	
				QC 9 - 24	
				QC 9 - 43	
				QC 9 - 50	
				QC 9 - 9	AL
180 QC 5	6 pcs	8/23/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	AL
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
190 Handfinish - 4-1-Assembly-B4B	6 pcs	8/23/19	0.00 1.50	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	2019-8-23
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
200 QC 3	6 pcs	8/23/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	

			QC 3 - 51	
			QC 3 - 58	
			QC 3 - 59	
			QC 3 - 68	
			QC 3 - 9	DAS
			QC 3 - 40	40
			QC 3 - 19	9-89
			QC 3 - 43	
			QC 3 - 24	
			QC 3 - 61	
			QC 3 - 81	
210 Packaging 3-1 - Stock - B4B	8/23/19	0.00 0.00	Packaging 3 - 1 - B4B	
7 pcs			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	ST 260B ✓
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
220 QC 21 - SA	8/23/19	0.00 0.00	QC 21 - SA - 21	ST 260B ✓
6 7 pcs			QC 21 - SA - 70	DAS
			QC 21 - SA - 53	127
				AUG 28 2019
Part Op 150 - (QC5- Inspect part completeness to step on W/O) Descriptions: 160 - 1-Tack weld as per dwg. 2-Index clamp as per dwg note 10 3- Remove nut and add anti-seize as per dwg reinstall nut hand tight 170 - (QC9- Inspect visual per QSI004- Fusion Welds) 180 - (QC5- Inspect part completeness to step on W/O) 190 - HandFinish4 (Assemble as per dwg) 1- APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 9**** ON DWG AND QSI BATCH: <u>S 208066</u> 2- AS PER DWG NOTE 12, INDICATE FWD DIRECTION. 200 - QC3 (QC3- Inspect Part Finish) 210 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001 220 - (QC21- Final Inspection - Work Order Release)				

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5641-1	Clamp	12 pcs (2 ea)	160-Large Fab - Welded Assy-2- B4B	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
160-Large Fab - Welded Assy-2- B4B	D5641-1	12	60	0
Part Specifications				
Specifications could not be found.				

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